

ADESIVER 406 LV

Contact adhesive based on chloroprene and low viscosity synthetic resins



Description

ADESIVER 406 LV is a double coat solvent-based polychloroprene adhesive specific for difficult bonding of plastic laminates to wood or metals, profiles, resilient coatings and coverings on absorbent or poorly absorbent surfaces where immediate setting is required. ADESIVER 406 HV has good thermal resistance, low viscosity, strong initial tack and a low toxicity solvent mixture.

Characteristics

Mixture ratio	single-component
Colour	straw yellow
Specific weight	0,85 g/ml ⁽¹⁾
Application temperature	+10°C ÷ +25°C
Application	smooth trowel / brush
Maximum open time	10 min ⁽¹⁾
Hardening	48 h ⁽¹⁾
Coverage	200-400 g/m ²
Storage stability	12 months ⁽²⁾
Packaging	0,85 kg - 4,5 kg
Tool cleaning	DILUENTE DNE

- at 20°C and 65% R.H.
- in original sealed containers at temperatures between +10°C and +25°C

How to use

Make sure that the materials to be bonded are clean and free of dust and residues from other processes (in the presence of metal sheets it is advisable to degrease them with trichlorethylene or DILUENTE ACETONE (see relative technical data sheet); it is strongly advised not to use nitro type solvents).

Spread a uniform layer of adhesive on both substrates, always considering the degree of absorption of the materials; wait about 10 minutes to allow the solvents to evaporate, then bond the two parts by pressing them together.

Bonding is to be considered completed only after 48 hours.

Notes:

Hermetically close the containers after use. Stir before use. Store the product at room temperature.

Warnings

Store the adhesive in a cool, dry place in airtight containers. Keep away from fire and sparks.

Label elements

· Highly flammable liquid and vapour. · Causes serious eye irritation. · May cause drowsiness or dizziness. · Toxic to aquatic life with long lasting effects.

· Keep away from heat / sparks / open flames / hot surfaces. No smoking. · Keep container tightly closed. · Avoid release to the environment. · Wear protective gloves / protective clothing / eye protection / face protection. · Call a POISON CENTER or doctor / physician if you feel unwell. · In case of fire: use water to extinguish.

Contents: Idrocarburi, C6-C7, isoalcani, ciclici, inf. 5% n-esano, Acetato di etile, Acetone Rosina, colofonia: Può provocare una reazione allergica ;



Web link

Be sure to have the latest version of this technical data sheet downloadable also from the following link:



http://www.chimiver.com/tds/EN_ADESIVER_406_LV.pdf